



# Product Evaluation

RC520 | 1216

Engineering Services Program

*The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).*

*This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.*

*This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.*

*For more information, contact TDI Engineering Services Program at (800) 248-6032.*

**Evaluation ID:** RC-520

**Effective Date:** December 1, 2016

**Re-evaluation Date:** December 2020

**Product Name:** Minimum 24-Gauge Double-Lok Steel Standing Seam Roofing Panels Installed over Steel Purlins

**Manufacturer:** Metal Building Components, Inc. (MBCI), L.P., a division of NCI, L.P.  
14031 West Hardy  
Houston, TX 77060  
(281) 445-8555

## General Description:

The Double-Lok metal standing seam roofing panel is minimum 24-gauge, coated steel. The 24-gauge panel has an actual coverage of 24". The metal roof panels have a 3" rib height. The panel conforms to ASTM A 653 G90 galvanized. The panels have a minimum yield strength of 50,000 psi. A wind clip may be secured to the top of each panel clip to increase the uplift wind pressure resistance.

## Limitations:

**Roof Framing:** Install the metal roofing panels over open steel purlins.

**New Roof Framing Attachment:** The roof framing must meet or exceed the uplift requirements of the IRC or IBC. Install as required for resistance to wind loads.

**Design Wind Pressures:** Table 1 specifies the design pressure uplift load resistance for the panels without the use of an S-5! Double-Lok Wind Clamp. Table 2 specifies the design pressure uplift load resistance for the panels with the use of an S-5! Double-Lok Wind Clamp.

**Roof Slope:** The minimum roof slope is 1/4:12.

**Installation Over an Existing Roof Covering:** Not permitted.

**Table 1:** Attachment of Minimum 24-gauge Double-Lok Metal Roofing Panels to Steel Purlins

Design Wind Pressure (psf)	Purlins	Attachment of Panels to Steel Purlins
-37.5	Minimum 16-gauge; 5'-0" on center	Clips at 60" on center
-97.5	Minimum 16-gauge; 1'-0" on center	Clips at 12" on center

**Table 2:** Attachment of Minimum 24-gauge Double-Lok Metal Roofing Panels with an S-5! Wind Clamp to Steel Purlins

Design Wind Pressure (psf)	Purlins	Attachment of Panels to Steel Purlins
-55.9	Minimum 16-gauge; 5'-0" on center	Clips at 60" on center
-176.5	Minimum 16-gauge; 1'-0" on center	Clips at 12" on center

**Installation Instructions:**

**General:** Install the metal roofing panels in accordance with the manufacturer's recommended installation instructions and this evaluation report.

**Steel Purlins:** Table 1 and Table 2 specify the minimum thickness of the steel and maximum spacing of the purlins.

**Underlayment:** NA

**Attachment of Metal Roofing Panels to the Steel Purlins:**

**Table 1:** Secure the Double-Lok metal roofing panels to the steel purlins with HW2122 Low Sliding clips (Clip Base: 2.375" high x 5.00" long x 1.375" wide, 14-gauge, ASTM A 653 G90 galvanized; Clip Tab: 2.990" high x 2.00" wide, 20-gauge, ASTM A A792 Galvalume AZ55). Each clip is secured to the purlins with two (2) 1/4-14-14 x 1-1/4" HWH SD #2 screws. Use fasteners long enough to ensure a minimum penetration of 3-pitches of thread below the steel purlin.

**Table 2:** Secure the Double-Lok metal roofing panels to the steel purlins with HW2122 Low Sliding clips (Clip Base: 2.375" high x 5.00" long x 1.375" wide, 14-gauge, ASTM A 653 G90 galvanized; Clip Tab: 2.990" high x 2.00" wide, 20-gauge, ASTM A A792 Galvalume AZ55). Each panel clip is secured at the top with an S-5! Double-Lok Wind Clamp (HW-569). The wind clamp is 1-1/2" long x 1" high x 0.265" thick extruded aluminum. Each panel clip is secured to the purlins with two 1/4-14-14 x 1-1/4" HWH SD #2 screws. Use fasteners long enough to ensure a minimum penetration of 3-pitches of thread below the steel purlin.

**Trims, Closures, and Accessories:** Install components, such as the eave trim, rake trim, ridge trim, hip trim, and valley trim as required by the manufacturer.

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC, the IBC, and the Texas Revisions.